



**Weasler®**

*AFTERMARKET  
PRODUCT GUIDE*

**SAFETY  
SECTION**

***SAFETY***

# SAFETY SECTION

## WARNING!

- Be certain to disengage PTO shaft and to turn off the tractor before making any operational maintenance inspections or repairs. Keep clear of the machine until all parts have stopped moving.
- NEVER operate an implement with driveline guards missing or in a damaged condition.
- Guards must rotate freely on the yokes.

## SAFETY DECALS



PART NO.: 13-10022

**IMPORTANT**

- CHECK THAT *GUARD MISSING DECAL* ON STEEL TUBE UNDER INNER GUARD AND *ROTATING DRIVELINE DECAL* ON OUTER GUARD ARE FIRMLY AFFIXED, UNDAMAGED AND READABLE - **IF NOT, REPLACE.**
- GUARDS MUST ROTATE FREELY ON YOKES



PART NO.: 13-10021

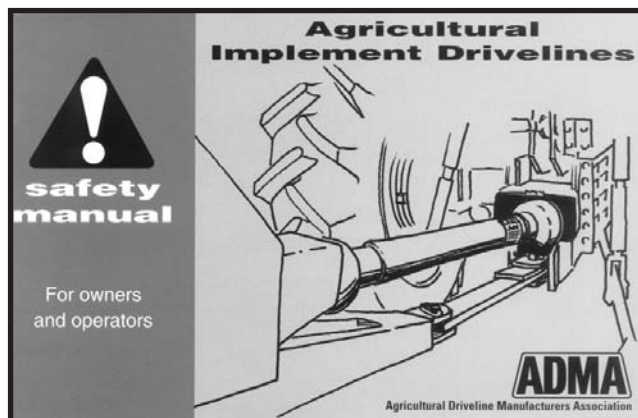
FOR USE ON  
IMPLEMENT END  
ONLY



**ALL CLUTCHES MUST BE USED ON THE IMPLEMENT END ONLY**  
Yellow decal is provided on clutch.

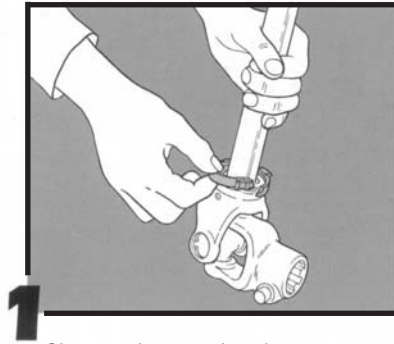
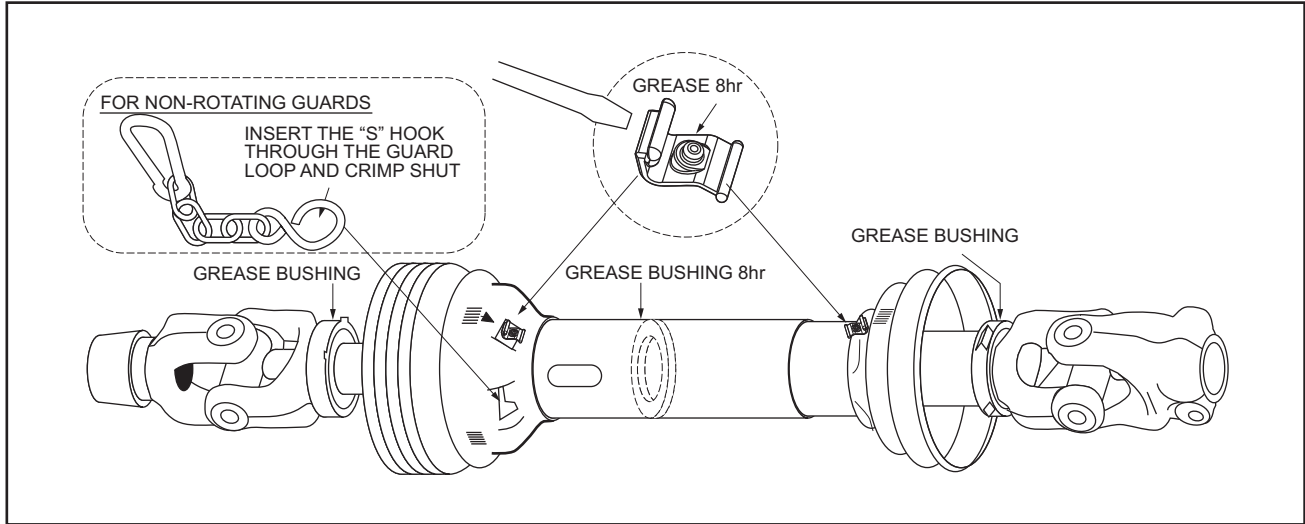
## SAFETY MANUAL -

The *Agricultural Driveline Manufacturers Association (ADMA)* has printed a Safety Manual for owners and operators of agricultural machinery. Copies can be ordered from Weasler.  
PART NO.: 56-15123

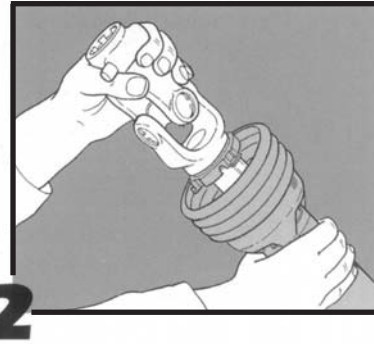


# EASY LOCK GUARD SYSTEM

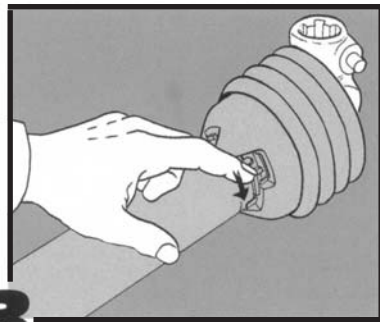
## INSTRUCTIONS FOR REMOVAL AND INSTALLATION OF EASY LOCK GUARDS



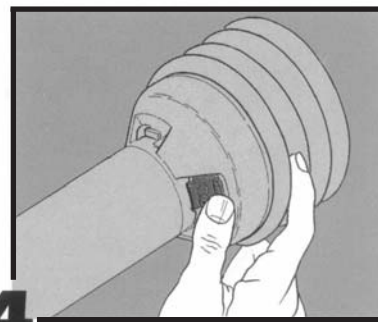
Clean and grease bearing raceway before the nylon bearing is placed in the groove. Grease any remaining nylon bearings in guard.



Slide guard half over driveline and insert nylon bearing tabs into the openings in the guard.



Turn the nylon bearing until it engages into the guard.

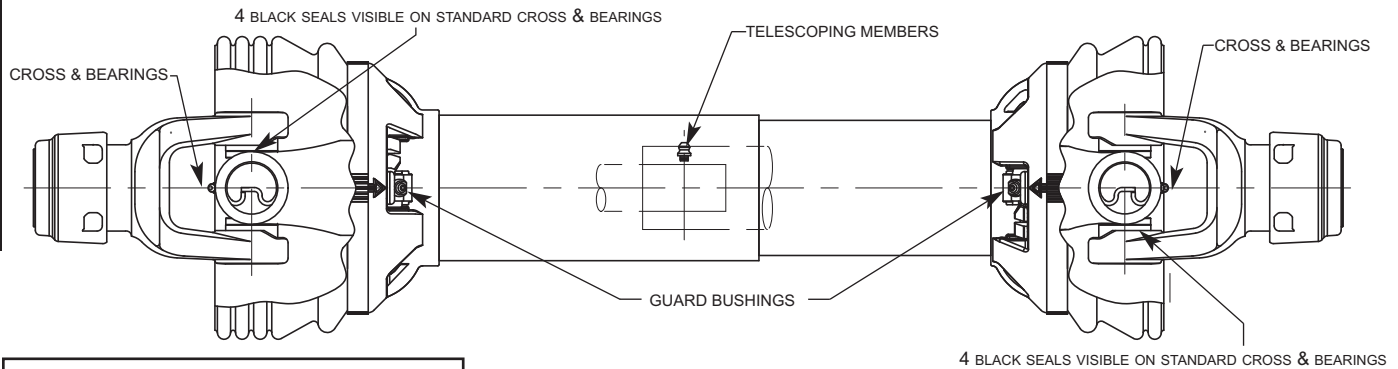


Push *Easy Lock* clip into position. The nylon bearing and guard are now secure. **GUARDS MUST ROTATE FREELY ON YOKES.**

**5** **TO REMOVE GUARD** - Use screwdriver to release *Easy Lock* clip. Turn the nylon bearings to disengage from the guard and remove guard.

# GREASING RECOMMENDATIONS

Be certain to follow greasing instructions as identified below:



## TELESCOPING DRIVELINES

LUBRICATE ALL FITTINGS WITH A GOOD QUALITY LITHIUM SOAP COMPATIBLE E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING NO MORE THAN 1% MOLYBDENUM DISULFIDE.

AN E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING 3% MOLYBDENUM DISULFIDE MAY BE SUBSTITUTED IN THE TELESCOPING MEMBERS ONLY.

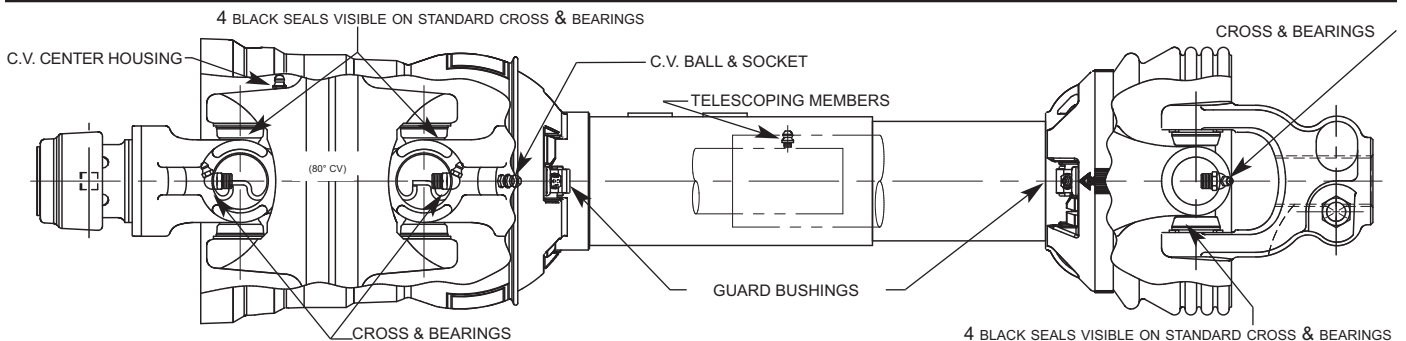
LOCATION	STANDARD INTERVAL	EXTENDED LUBE INTERVAL	LEVER ACTION PUMPS
CROSS & BEARINGS	*8 HRS.	50 HRS.	2-3
TELESCOPING MEMBERS	8 HRS.	50 HRS.	8-10
CE & NON-ROTATING GUARD BUSHINGS (1000 RPM MAX.)	8 HRS.	50 HRS.	2

ROTATING GUARD BUSHINGS SHOULD BE LUBRICATED UPON REPLACEMENT

\*CONSTANT ANGLE APPLICATIONS MAY REQUIRE A LUBE INTERVAL OF 4 HOURS

**CAUTION!! REPLACEMENT PARTS ARE NOT LUBRICATED**

REPLACEMENT PARTS MUST BE LUBRICATED AT TIME OF ASSEMBLY AND DURING USE PER THE LUBE RECOMMENDATIONS



## 80° CONSTANT VELOCITY DRIVELINES

LUBRICATE ALL FITTINGS WITH A GOOD QUALITY LITHIUM SOAP COMPATIBLE E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING NO MORE THAN 1% MOLYBDENUM DISULFIDE.

AN E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING 3% MOLYBDENUM DISULFIDE MAY BE SUBSTITUTED IN THE TELESCOPING MEMBERS ONLY.

LOCATION	STANDARD INTERVAL	EXTENDED LUBE INTERVAL	LEVER ACTION PUMPS
CROSS & BEARINGS	*8 HRS.	50 HRS.	2-3
TELESCOPING MEMBERS	8 HRS.	50 HRS.	8-10
CV BALL & SOCKET	*8 HRS.	50 HRS.	4-6
CV CENTER HOUSING	24 HRS.	50 HRS.	12-15
CE & NON-ROTATING GUARD BUSHINGS (1000 RPM MAX.)	8 HRS.	50 HRS.	2

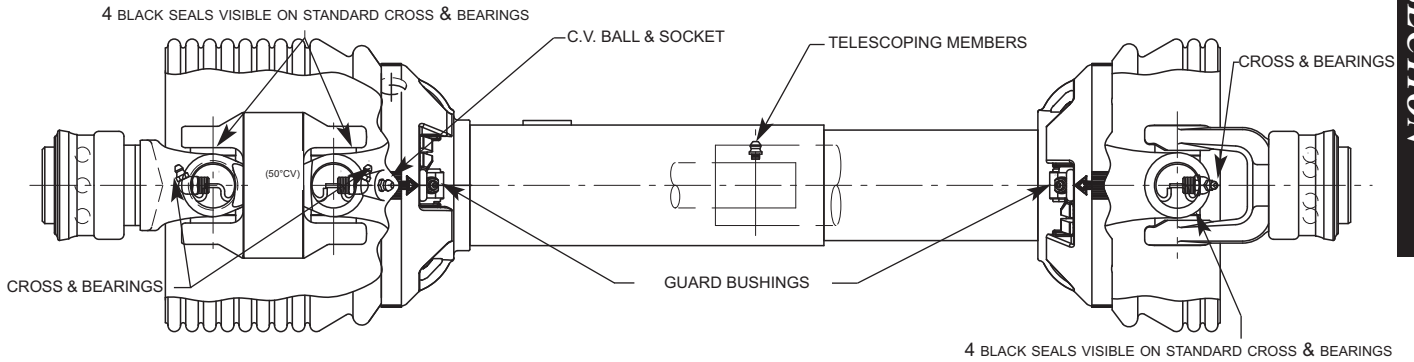
ROTATING GUARD BUSHINGS SHOULD BE LUBRICATED UPON REPLACEMENT

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**CAUTION!! REPLACEMENT PARTS ARE NOT LUBRICATED**

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# GREASING RECOMMENDATIONS



## 50° CONSTANT VELOCITY DRIVELINES

LUBRICATE ALL FITTINGS WITH A GOOD QUALITY LITHIUM SOAP COMPATIBLE E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING NO MORE THAN 1% MOLYBDENUM DISULFIDE.

AN E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING 3% MOLYBDENUM DISULFIDE MAY BE SUBSTITUTED IN THE TELESCOPING MEMBERS ONLY.

LOCATION	STANDARD INTERVAL	EXTENDED LUBE INTERVAL	LEVER ACTION PUMPS
CROSS & BEARINGS	*8 HRS.	50 HRS.	2-3
TELESCOPING MEMBERS	8 HRS.	50 HRS.	8-10
CV BALL & SOCKET	*8 HRS.	50 HRS.	4-6
CE & NON-ROTATING GUARD BUSHINGS (1000 RPM MAX.)	8 HRS.	50 HRS.	2

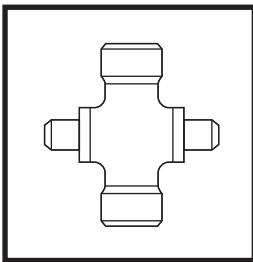
ROTATING GUARD BUSHINGS SHOULD BE LUBRICATED UPON REPLACEMENT

\*CONSTANT ANGLE APPLICATIONS MAY REQUIRE A LUBE INTERVAL OF 4 HOURS

**CAUTION!! REPLACEMENT PARTS ARE NOT LUBRICATED**

*REPLACEMENT PARTS MUST BE LUBRICATED AT TIME OF ASSEMBLY AND DURING USE PER THE LUBE RECOMMENDATIONS*

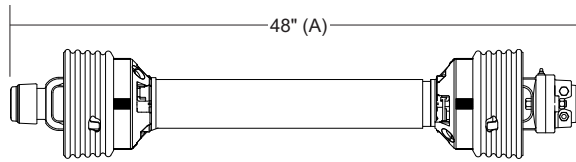
## GREASING RECOMMENDATIONS FOR CROSS & BEARING KITS



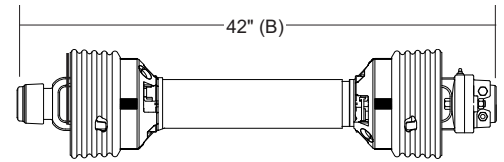
STANDARD CROSS & BEARING KITS (R-KITS) = 8 HOURS

EXTENDED LUBRICATION CROSS & BEARING KITS (E-KITS) = 50 - 250 HOURS

# DRIVELINE LENGTH ADJUSTMENT



REPLACEMENT DRIVELINE



EXISTING DRIVELINE

**1**

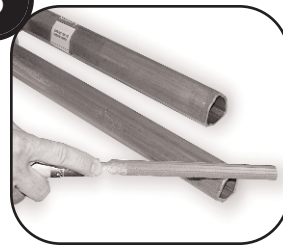


Remove guard from driveline. Separate driveline halves. Shorten guard halves (Pic.1) and profile tube halves (Pic.2) same as existing driveline halves or see example below.

**2**

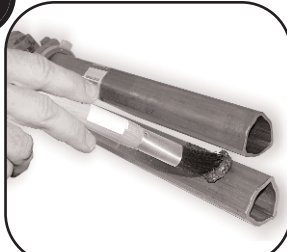


**3**



Round off all sharp edges and remove burrs.

**4**



Grease sliding profiles.

**5**



Reassemble guard halves. Both profile tubes should extend 40-mm (1.58") beyond the end of the guard tubes.

**6**



Reassemble driveline halves together making sure they slide (telescope) easily and ensure guards rotate freely on yokes.

**EXAMPLE:** If overall replacement driveline length dimension is 48" (See A), and your existing overall driveline length dimension is 42" (See B), the amount to shorten *EACH* driveline half would be 6". Your driveline is now ready to reassemble and use.